

ALTER TECHNOLOGY ENGINEERING AND TEST SERVICES FOR THE AUTOMOTIVE INDUSTRY



TÜV NORD GROUP

SUMMARY

- 2. ALTER Technology TÜV NORD Introduction
- 3. Added value services at component level:
- 4. Packaging design and assembly

1. TÜV NORD Group Outline

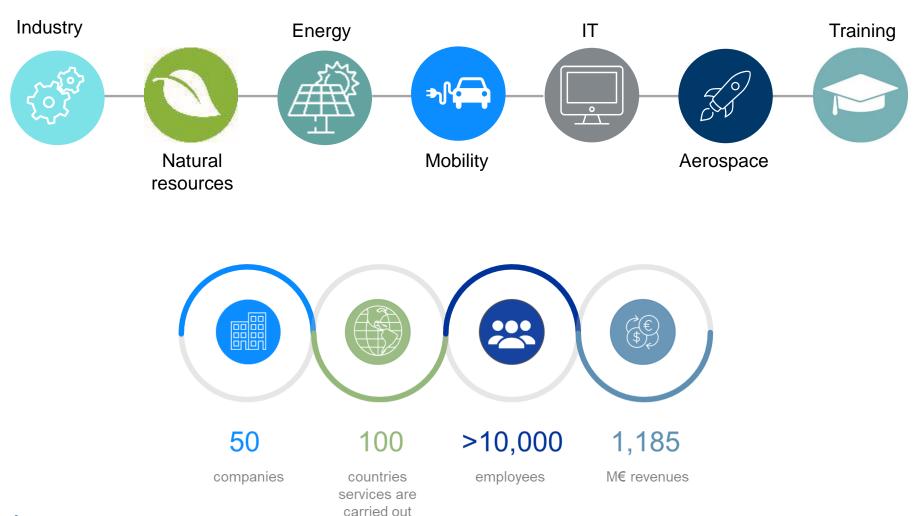
- 5. Modules, system and equipment testing
- 6. Research and Development activities
- 7. Automotive trends versus ALTER services
- 8. Quality certifications and other nominations





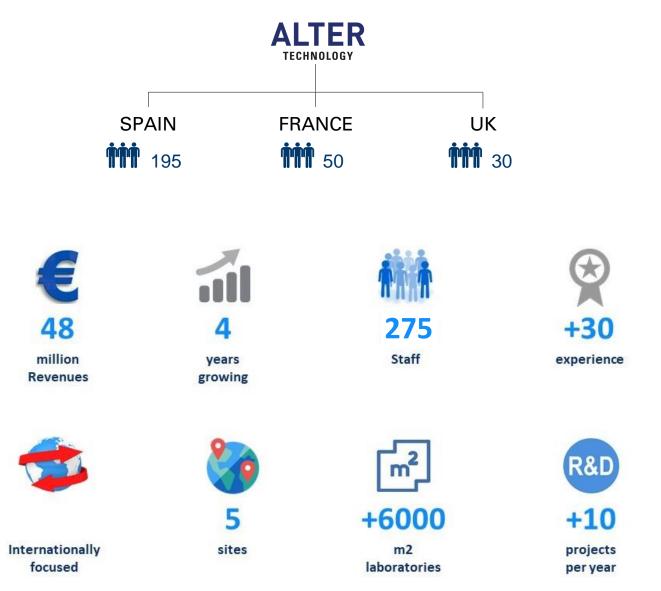
TÜV NORD GROUP MAIN FIELDS & DATA





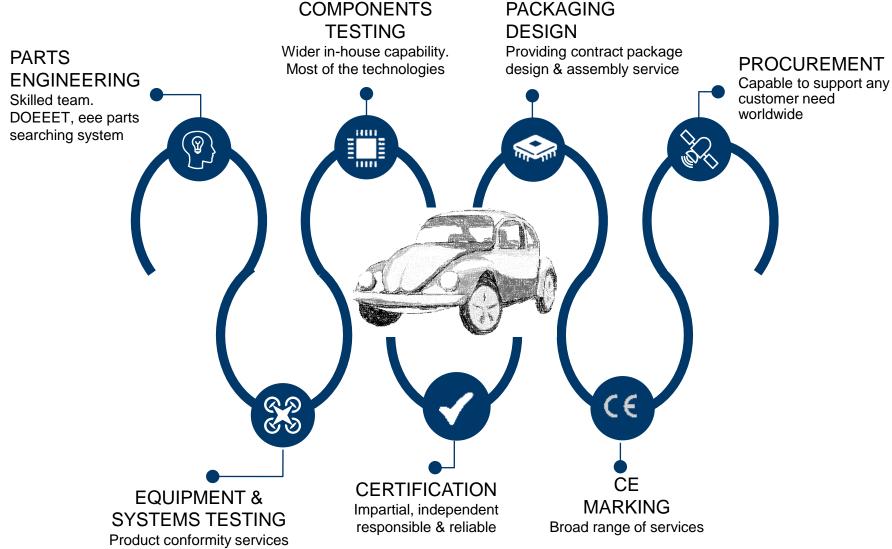
ALTER TECHNOLOGY ORGANIZATION AND FIGURES





OUR SERVICES





OUR CURRENT VALUE PROPOSITION



More than 33 years experience in aerospace applications

Experienced engineering team focused on mission requirements and associated risk analysis and mitigation

In-house complete test capabilities at components & system level covering the full of technologies

Company strategy to expand current services portfolio to others high reliability markets

COMPONENTS ENGINEERING





Support to designers and system engineers in the component selection task.



Technical analysis and qualification/ Validation Testing plans design.



Risk analysis and recovery plan definition.



Manufacturers surveys, audits,..., etc.



Component technology evaluation and assessment



Component obsolescence management.



Product assurance services, alert tracking, NCR management,....





DOEEET, what is? www.doeeet.com



A place to provide support and technical services to the electronic components user industries.

All needed information available in a single place

GOALS

- Strenght ties with MFR and users
- Market visibility
- Own site within the platform

Main Features

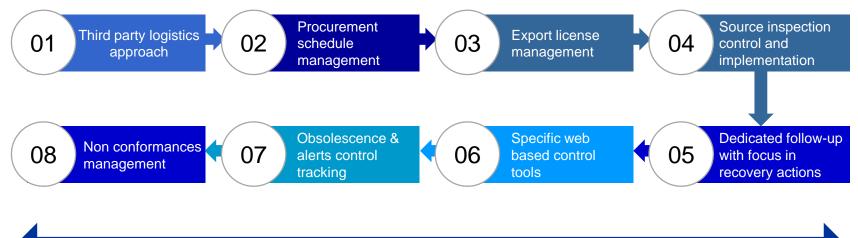
- Global search tool of components
- Complete technical information in the same site: no redirections
- Interactive and social: promoting actively the community involvement
- Configure it yourself: your own admin panel.
- Statistics
- Big Data ecosystem

GOALS

- Users engagement
- Flexibility: continuous improvement to adapt to market demand

COMPONENT PROCUREMENT





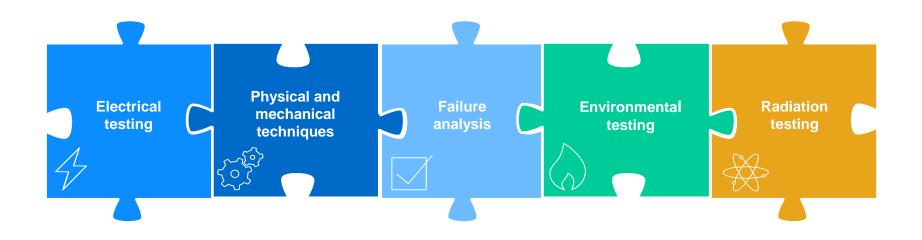
Support during the complete project lifetime

ATN can support you since a component need is identified to the component is providing its function at the final application. From the supplier selection, ordering, follow-up, to the occurrence of a field failures and its failure analysis and problem assessment.

Let discuss your needs.



COMPONENTS TESTING





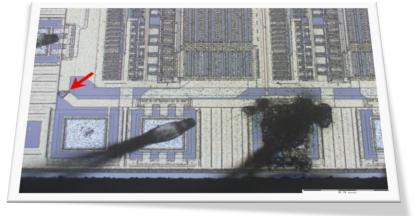
In-house capabilities

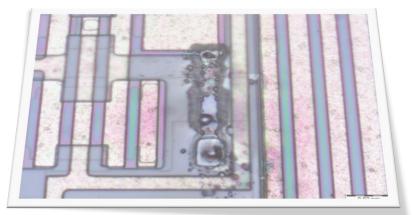


Support to application specific needs (supply chain management)

COMPONENTS INSPECTION & TESTING

- Component Evaluation, Constructional Analysis and Failure Analysis.
- Electrical test and characterization in temperature.
- Source Inspection and supplier audits.
- Environmental test: thermal, mechanical & radiation.
- LAT (Lot Acceptance Test), QCI (Qualification Conformance Inspection).
- Authenticity Test, Counterfeit Investigation.
- Storage with special conditions (hot & cold, dry nitrogen atmosphere, etc.).
- Dice managing, inspection and storage.
- PCB Assembly verification, Crimping assessments,..., etc.







COMPONENTS ELECTRICAL TESTING I



Passive devices testing. A set of sate of the art instruments allow us to characterize the electrical behavior of resistors, capacitors, coils, temperature sensors, relays, connectors,..., etc., in a wide range of test conditions and according with their applicable specifications and project needs.

- Measurement and testing of high power devices
- Dielectric withstanding voltage up to 12 KV.
- Characterization on LCR devices up to 3 GHz.







COMPONENTS ELECTRICAL TESTING II



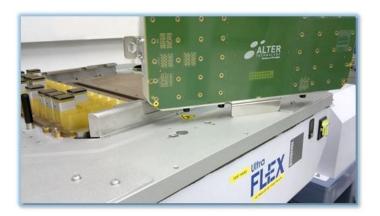
- Active devices, from discrete (diodes and TRT) through standard linear and digital components till VLSI, can be tested.
- Semiconductor curve tracers: B1505, HP4156, HP4155, HP4145, etc.
- Source Meter Units: Keithley 2636, 2425, 2651, 2657, etc.
- SSA Signal Source Analyzer: E5052, etc.
- Oscilloscopes up to 12GHz and 40 GSa/s
- Mixed signal ATE: Ultraflex from Teradyne, ATX7006 from Applicos, etc.
- Extreme temperature testing capability (-200°C to +200°C)



COMPONENTS ELECTRICAL TESTING III



- Design and manufacturing of multilayer boards (up to 16 layers).
- Small bias current measurement (fA).
- Measurement of high speed and precision converters A/D & D/A up to 24 bits.
- Measurement of +1000 I/O digital devices.
- Mixed signal ASIC measurement.
- High precision oscillators with low phase noise measurement.
- Device testing up to 100 Vdc.
- Device testing up to 140 A.





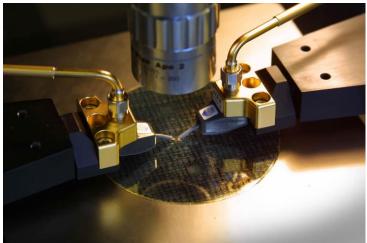
MICROWAVE ELECTRICAL TESTING



A dedicated test group with highly skilled test engineers offers a wide range of microwave engineering and lab services:

- From passive devices to complex semiconductor products.
- Electrical Test Characterization of RF/MW multiport devices.
- Test fixture design and manufacturing for RF/MW devices up to 40 GHz.
- Design and manufacturing of RF boards with precise impedance adjusting.
- On-wafer measurements
- Over a wide temperature range.
- Measurements associated to: temperature cycling, Radiation Testing, Burn-in, life tests,..., etc.





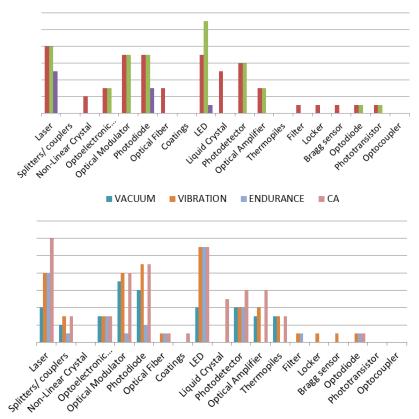
OPTOELECTRONICS CHARACTERIZATION

ALTER TECHNOLOGY has gathered a large experience in optical measurements and related environmental & reliability testing on photonics devices parts covering a wide range of technologies.

A detailed data base is available showing reliability data of a large number of parts.

Complete range of optoelectronics and photonics parts:

- Laser & Leds characterization 250 to 5000 nm.
- Receivers modules (180 to 11000 nm).
- Optical Amplifiers & Optical modulators
- Switches and splitters.
- Optocouplers & Photodiodes
- Multimode and monomode Fibers
- Liquid Crystal Devices
- Image Sensors
- Optical Transceivers



A detailed data base is available.

PHYSICAL TESTING



- External Visual
- Dimension and weight check
- PIND Test
- Material Analysis
- Hermeticity and leak verifications
- Dynamic X-Ray Inspection 2D & 3D
- Internal Visual
- SEM
- Acoustic Microscopy and C-SAM
- Micromechanical testing: bond-pull, die shear,..
- Cross section and metallurgical analysis
- SMT & TH Solder Assembly Verification

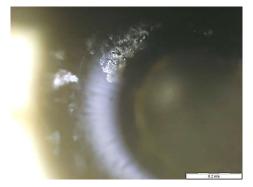


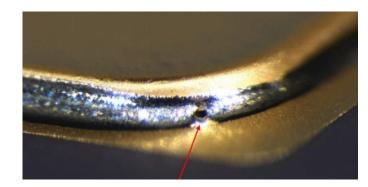
PHYSICAL TESTING EXTERNAL VISUAL AND DIMENSION / WEIGHT CHECK

Optical - dimensions and weight check processes allow to verify conformity of the external appearance and correlate the actual dimensions and weight with those stated in the specifications.

We can detect defects at component level on:

- Marking
- Sealing
- Leads, contacts,..
- Feedthroughs
- Handling damages
- Deviations from MFR data, stc.











PHYSICAL TESTING PARTICLE IMPACT NOISE DETECTION



Detection of free particles on cavity packages.

These particles could be the origin of an electrical anomaly or any other physical problem which could produce an abnormal functioning of the parts, affecting their reliability.





PHYSICAL TESTING HERMETICITY TEST

- Fine leak testing (Helium detector)
- Gross leak (Bubble test)
- Dye penetrant





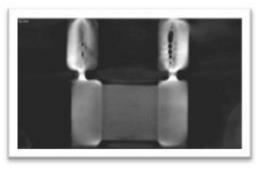


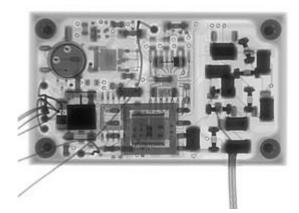
PHYSICAL TESTING DYNAMIC X-RAY INSPECTION 2D-3D



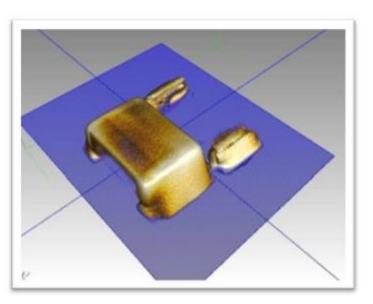
Non destructive detection of internal defects (design, construction or handling)

- Foreign objects
- Improper interconnecting wires
- Voids in the die attach material
- Etc.









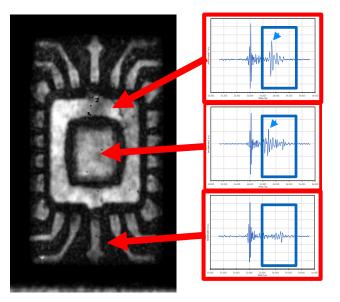
PHYSICAL TESTING SCANNING ACOUSTIC MICROSCOPY – SAM



SAM, a Non-destructive technique complement to X-Ray which allows the inspection and failure analysis of electronic components and materials.

It is based on the reflection experienced by acoustic waves at the interface between different allowing to identify:

- Delaminations
- Voids, bubbles, porosity
- Cracks
- Particles, foreign materials, etc.

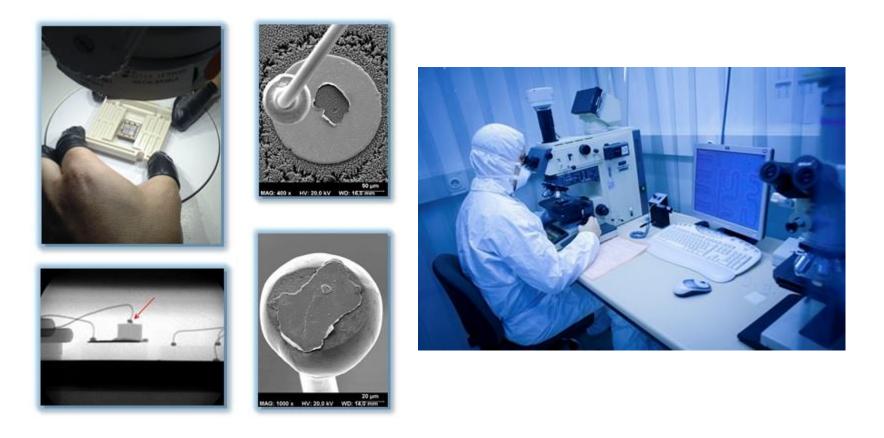




PHYSICAL TESTING INTERNAL VISUAL INSPECTION



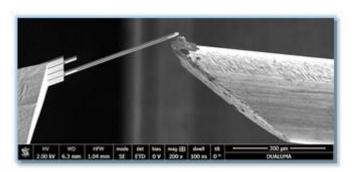
A wide range of optical instruments are available, with different illumination techniques, bright field / dark field, polarizer, analyser, differential interference contrast, etc.



PHYSICAL TESTING SCANNING ELECTRONIC MICROSCOPES

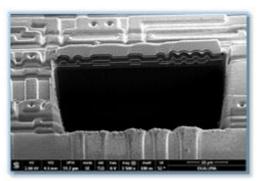


Several SEM available with high magnification range, depth field and various observation modes to analyze the design, construction or handling defects. It can be used to check the interconnect metallization on integrated circuit: metal step coverage, etc., or for performing an in-depth technology study: reverse engineering, die cross sectioning, failure analysis, etc.





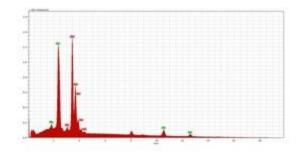




PHYSICAL TESTING MATERIAL ANALYSIS



As an extension of the different SEM systems, other inspection techniques are available: Voltage contrast, EBIC, backscattering detectors and EDX microanalysis, which is a very useful tool to identify materials, contaminants, etc., during failure analysis and other investigations.



XRFA material analysis

Material analysis is required to ensure that forbidden materials were not used in the device construction, for example, the correct lead finish material, to avoid reliability issues like whisker growth and soldering process concerns (based on the application of a wrong soldering profile).



PHYSICAL TESTING MECHANICAL ENDURANCE AND TEST





- Different techniques available: lead fatigue, pull test, torsion test, etc.
- Terminal strength up to 50 Kg.
- Material strength up to 2,000 Kg. (tensile and compressive)
- Mating and unmating force for connectors



- Endurance test for connectors, switches, relays
- Contact retention testing
- Contact engagement and separation forces

PHYSICAL TESTING BOND PULL AND DIE SHEAR



Verification of the mechanical integrity of some constructional elements: wire-bond strength, die attach, etc., detecting manufacture or handling defects. Other tests available: lid torque test, die pull, etc.



PHYSICAL TESTING CROSS SECTIONING

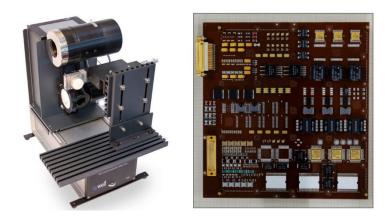


Using metallurgical techniques, cross sectioning processes provide access to the internal material structures and device construction: design,..., etc. Components like diodes, capacitors, etc..., and silicon die are often tested detecting defects that are not visible using other techniques.



PHYSICAL TESTING SMT & THT SOLDER ASSEMBLY VERIFICATION





The PCB or substrate is cut using disk or wire diamond saws. The operation is normally performed after its assembly and once has been submitted to certain mechanical / thermal stresses. The cut lines are designed to obtained samples with aprox 30 - 50 mm to be encapsulated.

A luminescent product is added to the resin to analyse defects of the connections using its fluorescence.

Then the sample is grinded and polished until reach the plane to be inspected



PHYSICAL TESTING SMT & THT SOLDER ASSEMBLY VERIFICATION

PART: U3

ALTER TECHNOLOGY

Example:

Photography no: 11 Area under inspection: General cross sectioning view of the plane3.

Remarks:

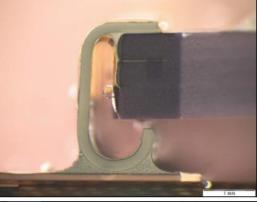
Section plane 3.



Photography no: 12 Area under inspection: Detailed view onto one of the leads.

Remarks: Voids on the solder area. No rejection criterion is defined in ECSS-Q-ST-70-38C.







Photography no: 13 Area under inspection: Detailed view onto the solder joint.

Remarks:

Stand-off: 53 µm

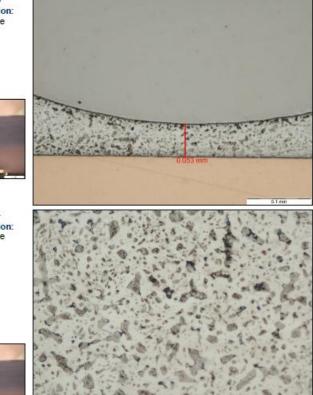


Photography no: 14 Area under inspection: Detailed view onto the solder.

Remarks:-



PART: U3



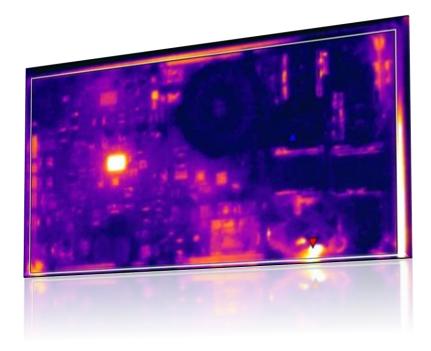
PHYSICAL TESTING

INFRARED THERMOGRAPHY



- The FLIR infrared camera with a thermal sensitivity < 50 mK is able to captures high quality thermal images with details on temperature difference information.
- This technique allows you to fine tune your development, prevents design errors, ensure product quality and increase its reliability.





THERMAL MECHANICAL AND ENDURANCE TESTING



- Thermal cycling and thermal shock
- Moisture / Humidity testing
- HAST
- Mechanical testing
- Thermal Vacuum
- Cryogenic and extreme temperature exposure



ENVIRONMENTAL TESTING THERMAL CYCLING / SHOCK



Wide range of different chambers available to carry out thermal shock and thermal cycling testing to determine the ability of parts to withstand the expected application environment or to accelerate degradation mechanisms during product evaluation and qualification process.

Thermal shock single volume, two volumes air-to-air or liquid-to-liquid are frequently used to evaluate the CTE mismatch. The chambers are designed to meet the specified requirements in terms of temperature stability during and after each transition, and transfer temperature rates.



ENVIRONMENTAL TESTING Cryogenic thermal chambers



In the event you need to reach extreme temperature conditions as low as the liquid N_2 temperature or up to 300°C, or need to apply fast temperature change rates, we are your partner. A set of Cryogenic chambers are available in which we can accommodate your test conditions.

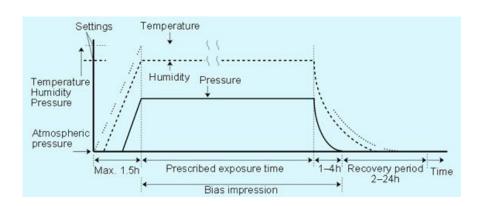


ENVIRONMENTAL TESTING

Highly-Accelerated Temperature and Humidity Stress Test (HAST)



This TEST is designed to evaluate the reliability of non-hermetic packaged that are likely to encounter humid environments during normal operation. Classically known as Pressure Cooker Test (PCT) or Unsaturated Pressure Cooker Test, the purpose of **HAST** is to accelerate moisture penetration into the internal parts. **HAST** test reduces the time it takes to complete the typical humidity 85 °C / 85% RH testing for semiconductors (96 **HAST** hours are equivalent to 1000 THB hours). By elevating temperatures above 100°C (usually up to 130°C) and increasing the pressure, simulation of normal humidity tests can be made while maintaining the same failure mechanisms.





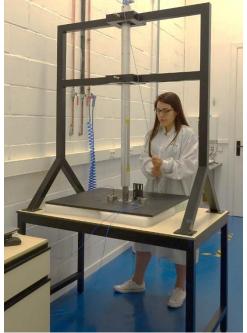
ENVIRONMENTAL TESTING

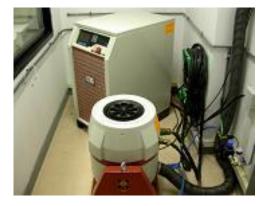
Mechanical test

Mechanical test capabilities, vibration: sinus and random, shock, constant acceleration test, drop test, etc., to simulate the mechanical environment during service. Proper tools and adaptors are available or can be designed for your specific application.

The test conditions are monitored and controlled during the test, and the device under test can be functionally monitored / checked while exposed to the mechanical test.











ENVIRONMENTAL TESTING

Burn-in, Life Test, Endurance test,...



Extended conditions to screen infant mortality defects and assess lot reliability with a continuous test conditions monitoring: bias, temperature, humidity,..., etc. Nitrogen atmosphere (optional).

- Burn-in
- Life testing
- Hot and cold storage, etc.



ENVIRONMENTAL TESTING THERMAL VACCUM



- Temperature range from -195°C to + 250°C
- Pressure better than 10⁻⁷ mbars)
- Large Capacity
- Optical and electrical measurements during thermal vacuum (test monitoring)



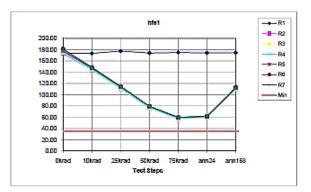
ENVIRONMENTAL TESTING RADIATION TEST



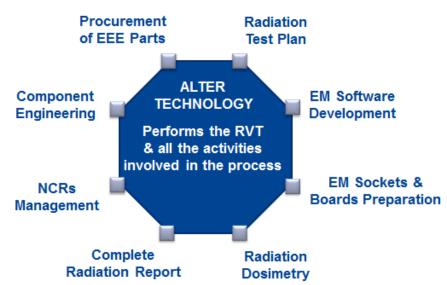
ALTER has extensive experience in component radiation characterization for different industrial applications, covering effects like:

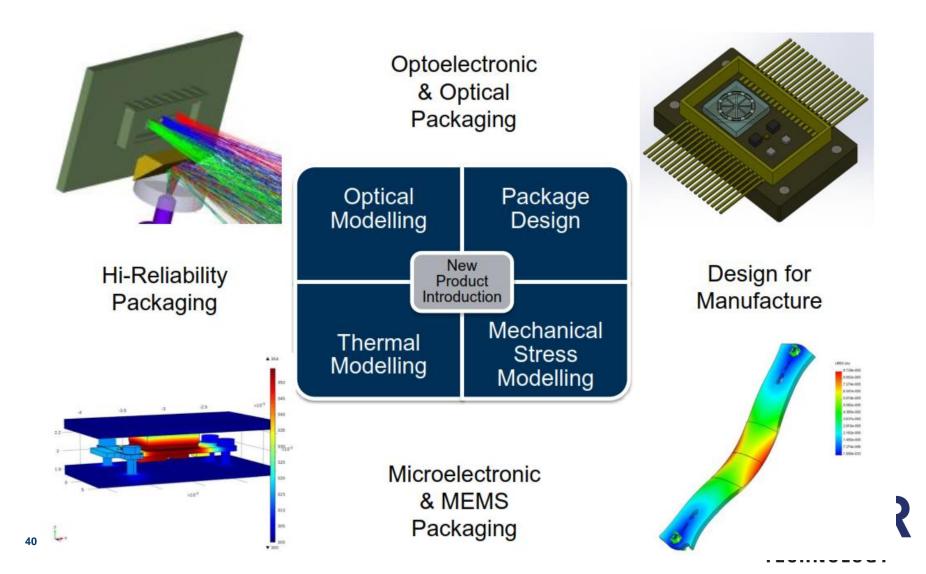
- **T.I.D.** (Total Ionizing Dose)
- **S.E.E.** (Single Event Effects)
- **D.D.** (Displacement Damage)

The sensitivity to SEE is also becoming a concern for some ground application













Assembly Services

- Optical, mechanical & thermal modelling
- Advanced electro / optical package design

- Design for manufacture
- Optoelectronic & Optical Packaging
- Microelectronic & MEMS Packaging
- Wafer & die handling
- Die attach
- Wire bonding
- Optical alignment
- Hermetic sealing
- Electrical and optical test
- Fast-Turn, Prototype & Volume manufacturing
- ISO 9001:2015 certified manufacturing in accordance with MIL-STD-883 and ESCC standards

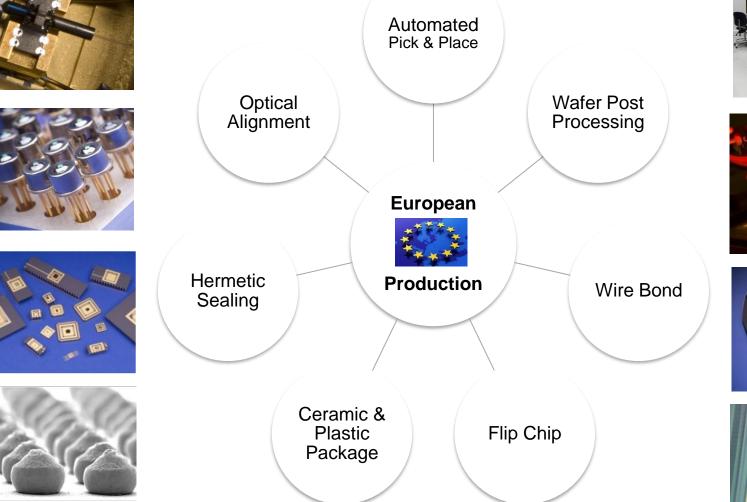


- Package Design, modelling and verification
- Prototype and Pilot assembly
- Automated volume manufacturing process development
- Volume sub-contract manufacturing
- Volume manufacturing process transfer
- Supply chain management





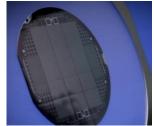
ASSEMBLY CAPABILITY







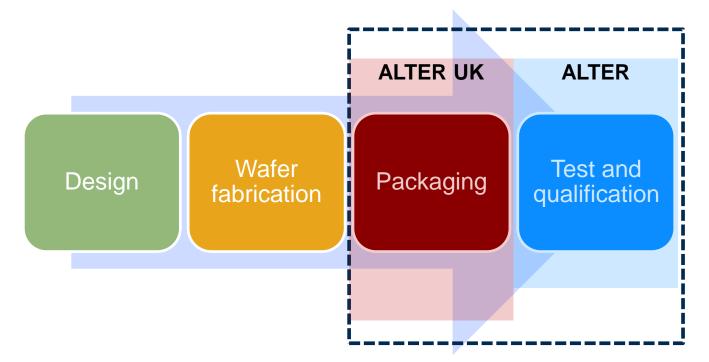






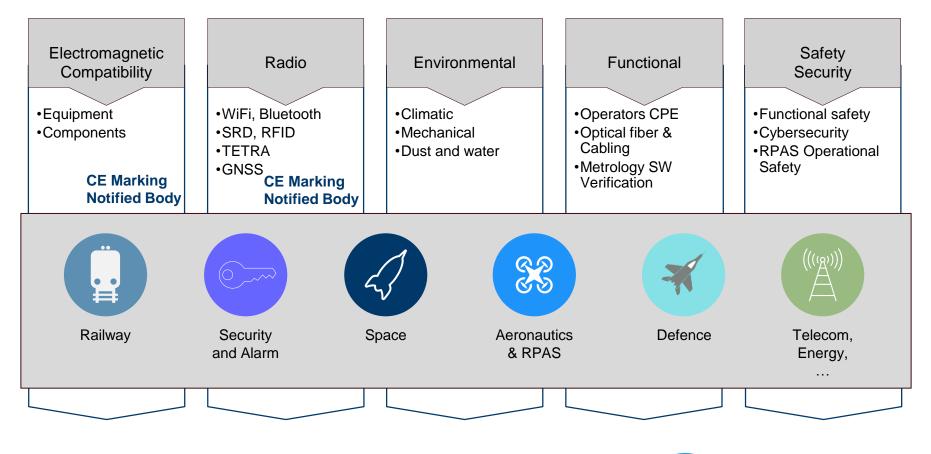


- ALTER UK and ALTER TECHNNOLOGY's business model is fully complementary what allows maximizing benefits for the companies as well as for the customers.
- With a robust global network of world-class companies, partners, and practices, synergies created will allow to provide a much better service to the space and high reliability markets.



EQUIPMENT & SYSTEMS TESTING







In-house capabilities

CE MARKING SUPPORT





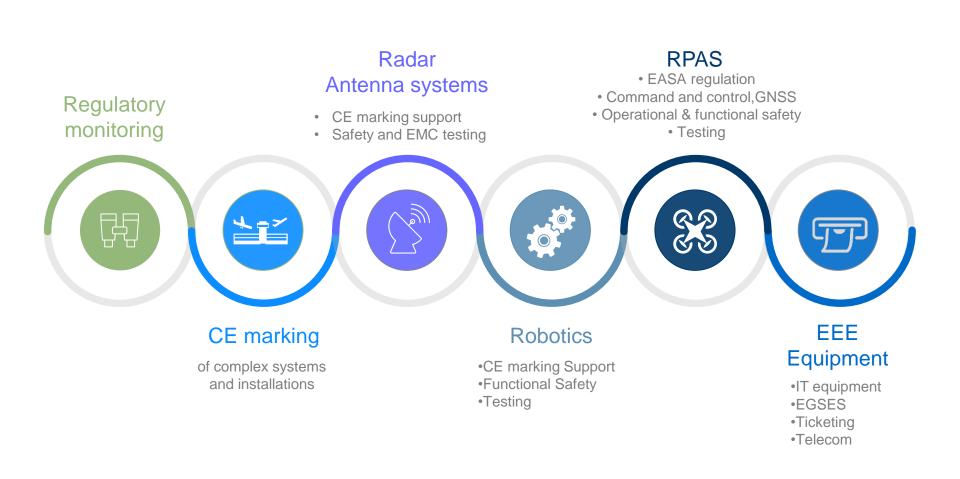
Examples

- ATE Explosive Atmosphere
- X Electromagnetic
- EMC Compat.
- LVD Low Voltage
- MD Machinery
- PED Pressure equipment
- **RED** Radio equipment









CE MARKING SUPPORT – USE CASE

F4E-OMF-436 LOT5 Project Management Support Services

- Assembly, integration and verification compliance assessment
- CE marking directives and European harmonised standards
- Technical specifications and handbooks compliance verification
- Suppliers' strategy compliance evaluation
- Suppliers' declarations of conformity verification
- Test reports assessment

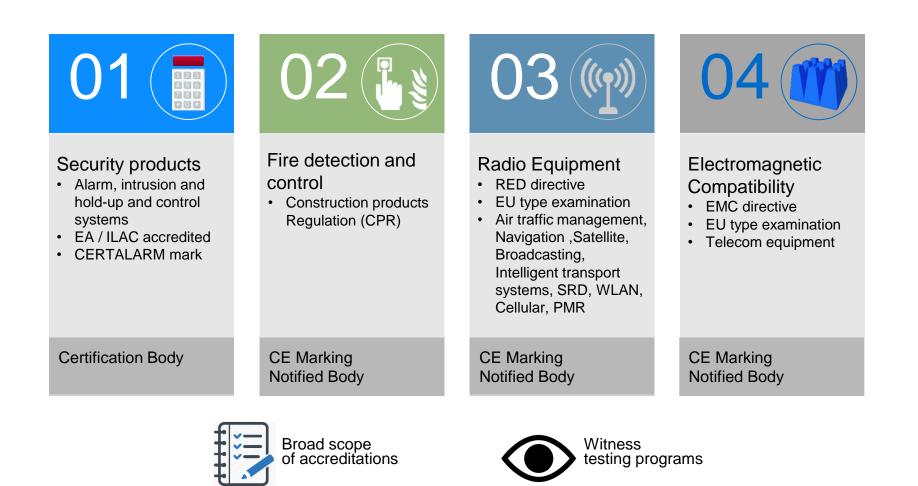






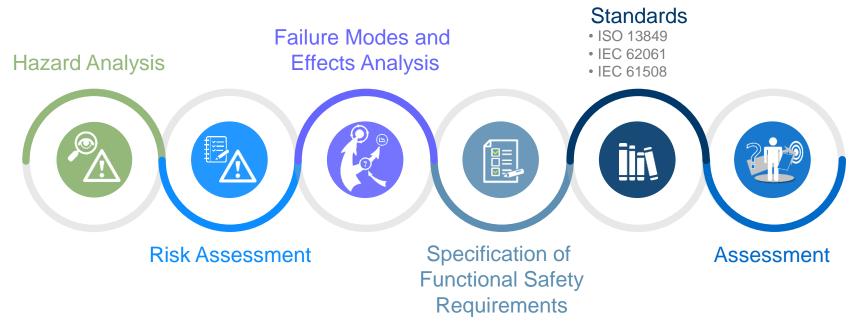
CERTIFICATION SERVICES





FUNCTIONAL SAFETY





OCT-2016-141000001-001 LOT5 Provision of Integration Services for European Spallation Source (ESS) Integrated Control System

• Control systems safety related integration engineering services (IEC 61508).



TESTING CAPABILITIES AT EQUIPMENT LEVEL **ALTER** Thermal & Mechanical tests



TESTING CAPABILITIES AT EQUIPMENT LEVEL **ALTER** Electromagnetic testing (EMC)







Semianechoic chambers (2): 11m x 8.5m x 6m with

> hybrid absorber 7.5 m x 4.5m x 4m

EMI /RF receivers up to 40 GHz

Radiated susceptibility system up to 18GHz Signal, spikes and ESD generators; amplifiers, oscilloscopes, probes, LISN,...

for conducted emissions (CE) conducted susceptibility (CS) and ESD testing GTEM chamber EMC testing of Integrated Circuits

RESEARCH COLLABORATIONS EXAMPLES





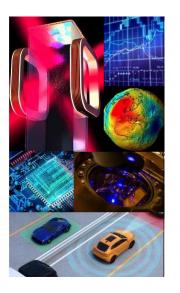
QUANTUM COMMUNICATIONS

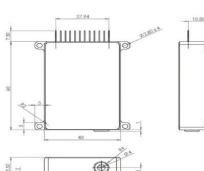
FLAME

Development of specific technologies for extreme precision laser adjustment to ensure quantum measurements

Quantum Applications

- Laser-cooled atoms
- Atom Interferometers
- Atomic Clocks
 - Timestamping: The "Flash Crash", GPS & Telecommunications
- Gravitometers
 - Geological surveying, Defence
- Quantum Computers
 - Drug discovery
- Photon-enhanced imaging / ranging / sensing
 - High-value autonomy









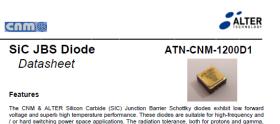


SILICON CARBIDE AND GALIUM NITRIDE DEVICES

Development of specific solutions to cover very high temperature / very high voltage based on new semiconductors materials and packaging solutions



Characteristics	Symbols	Maximum ratings	Unit	Remarks
Continuous Forward Current over full temperature range	I _F	5	Α	Note 1
Reverse Voltage over full temperature range	V _R	300	۷	Note 2
Forward Surge Current	IFSM	25	Α	Note 3
Repetitive Forward Surge Current	I _{RFSM}	15	A	Note 4
Operating Temperature Range (case temperature)	T _{op}	-170 to +320	°C	
Junction Temperature	T _{j(max)}	+330	°C	
Storage Temperature Range	T _{stg}	-170 to +320	°C	
Thermal Resistance, Junction to Case	R _{th()-c)}	2	°C/W	Note 5
Reverse current @ 300 V and 280°C.	I _R	< 600	uA	Screening to better values is possible
Maximum forward voltage drop at nominal current and 280°C:	VF	1.7	۷	
Packaged diode weight	W	< 5	g	



of these diodes has been proved Electrical Characteristics

The main characteristics are summarized in the following table

Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Forward Current	le .	2.0	А	Note 1
Reverse Voltage	VR	1300	V	Note 2
Forward Surge Current	IFSM	100	А	Note 3
Repetitive Forward Surge Current	IRFSM	30	А	Note 4
Operating Temperature Range (case temperature)	Top	-55 to +130	°	
Junction Temperature	T _{J(max)}	+200	°C	
Storage Temperature Range	Tstg	-55 to +200	ů	
Thermal Resistance, Junction to Air	R _{th(i-c)}	85	°C/W	Note 5

- NOTES: 1. Continuous constant current over full operating temperature range 2. Continuous constant bias over full operating temperature range. Devices have demonstrated withstanding
 - increased reverse voltage up to 1500V at room temperature.
- Single square 10us pulse Square pulses, Tpulse=50us, 0.5% duty cycle, Tcase=150°C
- 5. Measured with 40x40x40 cm³ air volume (no convection), copper dissipation pads of 1cm² and 70um thickness. TH = 1000s.

DRONES AND PICOSATS

New inspection platforms (DRONES, PICOSATS) : Comprehensive service portfolio based on safety& risk management, inspections, testing, certification and quality assurance.

AIRWATCH

The objective of this project is to develop a RPAS (Remotely Piloted Aircraft System) for maritime save & rescue activities.

This development intends to complement the current resources and capabilities deployed by SASEMAR (maritime save & rescue body) in the Spanish Coast to mitigate the complexity of the operations usually conducted.

Start: 12/2016 - End T0 + 27 months



Total Project budget:

2.347.006 ATN Budget

DREAM

DREAM's aim is to develop an inspection and maintenance system based on drone technology which will allow to cover the main needs in the civil engineering sector, electrical infrastructures and petrochemical infrastructures.

The DREAM project will focus on the development of new technologies to expand the field of application of drones in inspection and maintenance activities (tasks at very close range or requiring contact)

Start: 10/2018 – End T0 + 27 months

TIN NORD

CUALICONTRO

MCO



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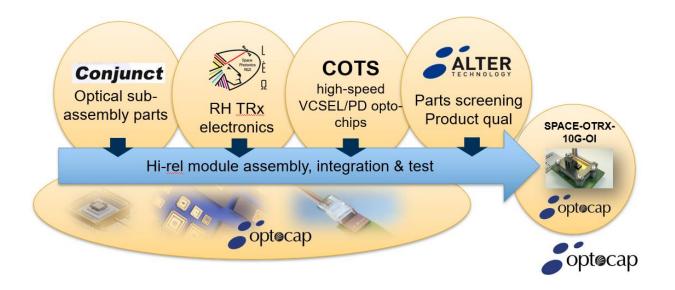
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HIREL DIGITAL OPTICAL TRASCEIVERS

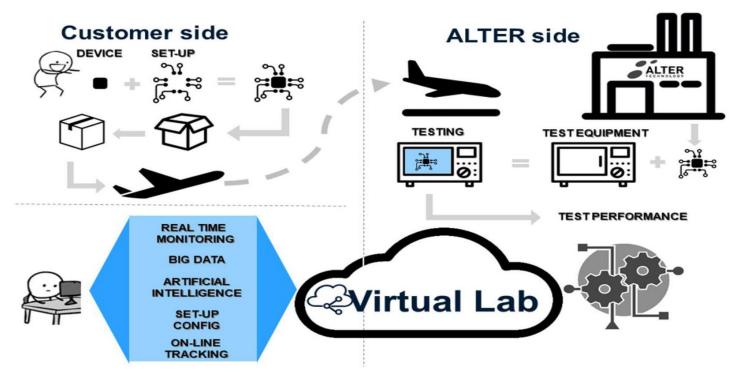
Hirel Digital Optical Transceivers. (High speed optical interconnection). Photonics is being pushed forward as the key enabling technology that will be used to deliver the interconnections (IntraSat and InterSat) within the space applications (Satcom, Earth Observation, etc.). This is the response to the Satellites operators for increased capacity, speed and flexibility.





VIRTUAL LABORATORIES

To better support the market needs and allow our customers "on-line presence / influence" during the test execution, a Virtual Lab is under development working to establish the necessary technical means, adapted to each test activity.



Already available and in use for some test activities, PCB validation test,..etc.)

VEHICLES EVOLUTION AND THEIR IMPLICATIONS IN THE USED ELECTRONICS



Since the old classic mechanical cars to the future electric vehicles, passing trough the actual cars, a tremendous evolution and new challenges have been observed, and must be afforded, specially in the electronics field:

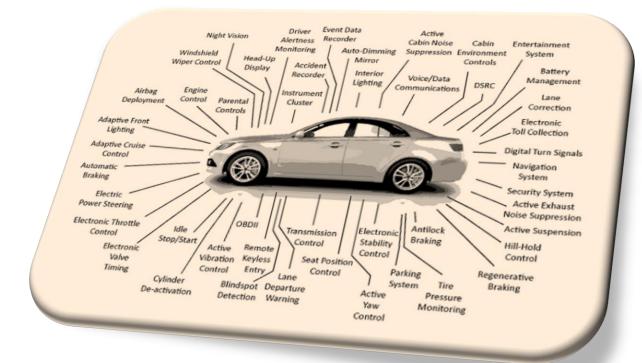
- Increase of electronics systems. They could represent up to 50% of the overall vehicle cost in 2030.
- New sensors and vision detectors covering a wide range of functions.
- Highest level of HW / SW complexity including sensing, control, signals analysis and data processing.
- Severe requirements on electronics systems due to new function: improved safety, predictive maintenance, advanced services for autonomous driving,...., connected vehicles (vehicle to cloud, vehicle to infrastructure, vehicle to vehicle),....., etc.

These facts have brought to the automotive sector the need of special electronic systems handling, including rules for parts selection, system design, validation and test protocols searching for high reliability and security requirements.

VEHICLES EVOLUTION AND THE IMPLICATIONS IN THE USED ELECTRONICS



ALTER TECHNOLOGY is ready to provide you a comprehensive engineering and testing services to cover your actual and future needs on electronic systems on board of a car.



AUTOMOTIVE TEST STANDARDS

- AEC-Council Standards for Automotive Electronic Components Stress Test Qualification
 - Q100 For Integrated Circuits
 - Q200 For Passive Components.
- ISO 16750 Series. Road vehicles Environmental conditions and testing for electrical and electronic equipment.
 - Part 1: General
 - Part 2: Electrical loads
 - Part 3: Mechanical loads
 - Part 4: Climatic loads
- End customer requirements: BMW, Renault,..., etc.
- German consortium standard:
 - LV 124: Requirement for electric and electronic components for use in motor vehicles up to 3,5 t with a 12 V electric system.
 - LV 148: Requirement for electric and electronic components in motor vehicles 48V electrical system.



QUALITY SYSTEM AND CERTIFICATIONS



- UNE-EN 9100:2010 (QM for Aerospace & Defense).
- UNE-EN-ISO 9001:2008 (QM Requirements).
- UNE-EN-ISO/IEC 17025:2005 (General Requirements for Calibration & Testing).
- UNE-EN-ISO 14001 (Environment Management).
- UNE-EN ISO/IEC 17065:2012 (Product Conformance Evaluation).
- OHSAS 18001:2007 (Occupational health and safety Management Systems)
- DLA Laboratory Suitability.





THANK YOU!

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